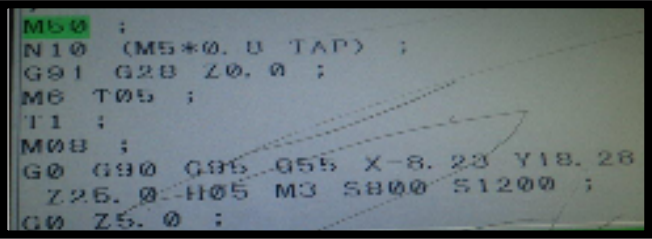
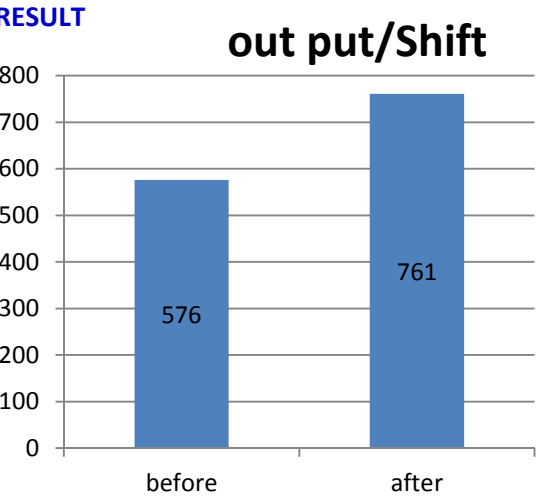


ADVIK P1	TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET										
	TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP																			
	DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A	C	D	S	M												
CELL :- A354 b	CELL NAME: Oil pump	MACHINE / STAGE :- Machine Shop					OPERATION- Machining														
KAIZEN THEME - : To Increase Productivity.		IDEA -: Reduce Tool Change Time.																			
WIDELY/DEEPLY:-		COUNTERMEASURE -: Advance Tool Not Calling in Program.					<table border="1"> <tr><td>BENCHMARK</td><td>50</td></tr> <tr><td>TARGET</td><td>38</td></tr> <tr><td>KAIZEN START</td><td>26.08.15</td></tr> <tr><td>KAIZEN FINISH</td><td>26.08.15</td></tr> </table>						BENCHMARK	50	TARGET	38	KAIZEN START	26.08.15	KAIZEN FINISH	26.08.15	
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PROBLEM / PRESENT STATUS -: In AMS Super dart Machine A354 body cycle time is Increased. Cycle time 50 sec/Component 72 Component/hr. 576 ns /Shift		AFTER Cycle time 37.8 sec/Component 95 Component/hr. 761 ns /Shift					TEAM MEMBERS -: Dilip Phapale, Nilesh Khadke														
WHY - WHY ANALYSIS -: Why 1 -: A354 body cycle time is Increased. Why 2 -: Tool Change Time More. Why 3 -: Tool Take More time to come in Spindle. Why 4 -: Advance Tool Not Calling in Program.							BENEFITS -: Out Put Increased														
ROOT CAUSE -: Advance Tool Not Calling in Program.		RESULT out put/Shift 					KAIZEN SUSTENANCE WHAT TO DO: Not To Change In Program. HOW TO DO : Program to be Lock by Edit Key.														
REGISTRATION NO. & DATE: -26.08.15		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																			
REGISTERED BY :- Umesh Pimpale		<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>- 4nos MC</td> <td>15.09.15</td> <td>Dilip Phapale</td> <td>Inprocess</td> </tr> </tbody> </table>										SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS	---	- 4nos MC	15.09.15	Dilip Phapale	Inprocess
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MANAGER'S SIGN :-Surendra Kulkarni.																					